SECTION FRONT SUSPENSION

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FSU

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2WD

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PRECAUTIONS

[2WD]

PR	RECAUTIONS	PFP:00001
Ca	nution	AES000S7
•	When installing rubber bushings, final tightening must be carried out under unladen conditions on ground. Oil will shorten the life of rubber bushings. Be sure to wipe off any spilled oil.	with tires

- Unladen conditions mean that fuel, engine coolant and lubricant are full. Spare tire, jack, hand tools and • mats are in designated positions.
- After servicing suspension parts, be sure to check wheel alignment. .
- Caulking nuts are not reusable. Always use new ones when installing. Since new caulking nuts are pre-• oiled, tighten as they are.

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PREPARATION

PREPARATION

Special Service Tools (SST)

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description
KV991040S0 () CCK gauge 1. Plate 2. Guide bolts 3. Nuts 4. Springs 5. Center plate 6. KV9910 4030 Adapter A a: 72 mm (2.83 in) dia. 7. KV9910 4030 Adapter B b: 65 mm (2.56 in) dia. 8. KV9910 4040 Adapter C c: 57 mm (2.24 in) dia. 9. KV9910 4050 Adapter D d: 53.4 mm (2.102 in) dia.	Contraction of the second seco	Measuring wheel alignment
ST35652000 (—) Strut attachment	ZZAOBO7D	Strut disassembly/re-asassembly
ST3127S000 (See J25742-1) Preload Gauge 1. GG91030000 Torque wrench (J25765) 2. HT62940000 (—) Socket adapter (1/2") 3. HT62900000 (—) Socket adapter (3/8")	1 2 3 0 0 NT124	Measuring sliding torque of ball joint
commercial Service Tools		AES
Tool name		Description
Spring compressor	S-NIT/17	Removing coil spring
Power tool	PBIC0190E	 Removing wheel nuts Removing undercover Removing stabilizer assembly

PFP:00002

AES000S8

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING [2WD]

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING NVH Troubleshooting Chart

PFP:00003

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Use chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference	page		FSU-9	FSU-10	I	1		FSU-9	FSU-7	FSU-17	NVH in PR section	NVH in RFD section.	NVH in FAX and FSU section.	NVH in WT section.	NVH in WT section.	NVH in BR section.	NVH in PS section.	E
											Ž	NVF	NVH in F	N	N	N	N	F
Possible ca	ause and SUSPECTED	PARTS	Improper installation, looseness	Shock absorber deformation, damage or deflection	Bushing or mounting deterioration	Parts interference	Spring fatigue	Suspension looseness	Incorrect wheel alignment	Stabilizer bar fatigue	PROPELLER SHAFT	DIFFERENTIAL	FRONT AXLE AND FRONT SUSPENSION	TIRES	ROAD WHEEL	BRAKES	STEERING	F
		Noise	×	×	×	×	×	×			×	×	×	×	×	×	×	
		Shake	×	×	×	×		×			×		×	×	×	×	×	
_	FRONT SUSPEN-	Vibration	×	×	×	×	×				×		×	×			×	ŀ
Symptom	SION	Shimmy	×	×	×	×			×				×	×	×	×	×	
		Judder	×	×	×								×	×	×	×	×	1
		Poor quality ride or han- dling	×	×	×	×	×		×	×			×	×	×			L

×: Applicable

FRONT SUSPENSION ASSEMBLY

FRONT SUSPENSION ASSEMBLY

On-Vehicle Inspection and Service

Make sure the mounting conditions (looseness, back lash) of each component and component statues (wear, damage) are normal.

INSPECTION OF TRANSVERSE LINK BALL JOINT END PLAY

- 1. Set front wheels in a straight-ahead position. Do not depress brake pedal.
- 2. Check ball joint axial end play of each link.

CAUTION:

Be careful not to damage ball joint boot.

Upper Link Ball Joint

Measure axial end play by installing and moving up/down with an iron pry bar or something similar between upper link and steering knuckle.

Standard value

Axial end play : 0 mm (0 in)

Steering Knuckle Lower Ball Joint

Measure axial end play by installing and moving up/down with an iron pry bar or something similar between steering knuckle and wheel.

: 0 mm (0 in)

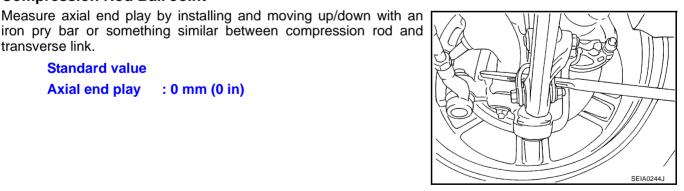
Standard value Axial end play : 0 mm (0 in)

Compression Rod Ball Joint

Standard value

Axial end play

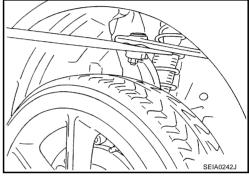
transverse link.

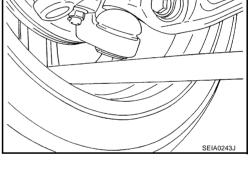


SHOCK ABSORBER INSPECTION

Check shock absorber for oil leakage, damage and replace if necessary. Refer to FSU-10, "COIL SPRING AND SHOCK ABSORBER" .

FSU-6





[2WD] PFP:54010

AES000SC

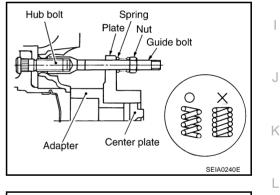
FRONT SUSPENSION ASSEMBLY

	[2WD]	
	Theel Alignment Inspection AESONOSE ESCRIPTION	А
M	easure wheel alignment under unladen conditions.	
	OTE: nladen conditions mean that fuel, engine coolant, and lubricant are full. Spare tire, jack, hand tools and mats	В
	e designated positions.	
PF	RELIMINARY INSPECTION	
1.	Check tires for improper air pressure and wear.	С
2.	Check road wheels for runout.	
3.	Check wheel bearing axial end play.	D
4.	Check ball joint axial end play of compression rod, upper link, and steering knuckle.	
5.	Check shock absorber operation.	
6.	Check each mounting part of axle and suspension for looseness and deformation.	FSU
7.		
8.	Check vehicle posture.	_
IN	SPECTION OF CAMBER, CASTER AND KINGPIN INCLINATION ANGLES.	F
٠	Camber, caster, kingpin inclination angles cannot be adjusted.	
•	Before inspection, mount front wheels onto turning radius gauge. Mount rear wheels onto a stand that has same height so vehicle will remain horizontal.	G

Using a CCK Gauge

Install CCK gauge attachment (SST: KV991040S0) as following procedure in wheel, then measure wheel H alignment.

- 1. Remove wheel nuts (2), and install a guide bolt to hub bolt.
- 2. Screw adapter into plate body until it contacts body tightly.
- 3. Screw center plate into plate.
- 4. Insert plate on guide bolt. Put spring in, and then evenly screw both guide bolt nut. When fastening guide bolt nut, do not completely compress spring.

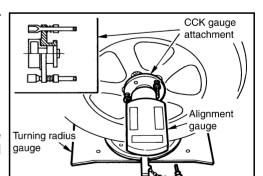


5. Place the dent of alignment gauge onto the projection of center plate and tightly contact them to measure.

Standard value Camber, caster, king inclination angles: Refer to FSU-19, "SERVICE DATA".

CAUTION:

- If camber, caster, or kingpin inclination angle is outside the standard, check front suspension parts for wear and damage, and replace suspect parts if necessary.
- King pin inclination angles is reference value, no inspection is required. (Due to the type of suspension, the kingpin inclination angle cannot be measured correctly using a normal alignment tester.)



Toe-In Inspection

Measure toe-in using the following procedure.

WARNING:

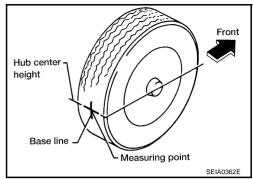
- Always perform the following procedure on a flat surface.
- Make sure that no person is in front of vehicle before pushing it.
- 1. Bounce front of vehicle up and down to stabilize the posture.
- 2. Push vehicle straight ahead about 5 m (16 ft).
- 3. Put a mark on base line of the tread (rear side) of both tires at the same height as hub center. These are measuring points.
- 4. Measure distance "A" (rear side).
- 5. Push vehicle slowly ahead to rotate wheels 180 degrees (1/2 turn).

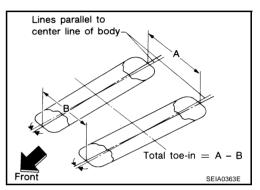
If wheels have rotated more than 180 degrees (1/2 turn), try the above procedure again from the beginning. Never push vehicle backward.

6. Measure distance "B" (front side).

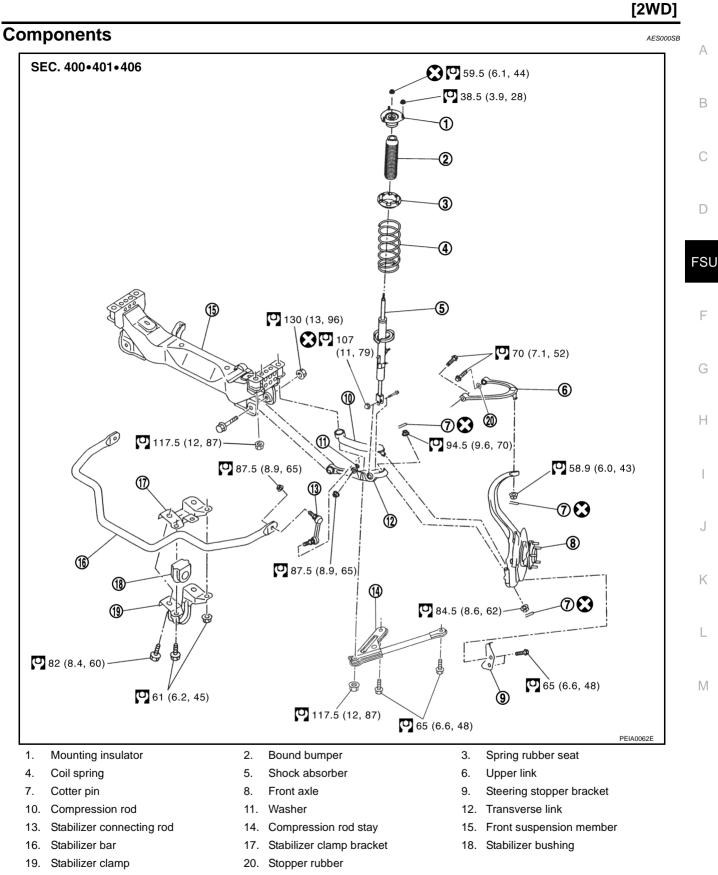
Standard value

Total toe-in : Refer to FSU-19, "SERVICE DATA"





FRONT SUSPENSION ASSEMBLY



Refer to GI-10, "Components" ,for the symbols in figure

COIL SPRING AND SHOCK ABSORBER

COIL SPRING AND SHOCK ABSORBER

Removal and Installation REMOVAL

- 1. Remove tire with power tool.
- 2. Remove undercover with power tool.
- 3. Remove harness of wheel sensor from shock absorber. Refer to BRC-66, "WHEEL SENSOR" .
- 4. Remove mounting nuts of brake hose from shock absorber.
- 5. Remove mounting bolt and nut between shock absorber and transverse link with power tool.
- 6. Remove mounting nuts on mounting insulator with power tool, then remove shock absorber from vehicle.

INSTALLATION

Refer to <u>FSU-9</u>, "Components" for tightening torque. Install in the reverse order of removal.
 NOTE:

Refer to component parts location and do not reuse non-reusable parts.

 Perform final tightening of shock absorber lower side (rubber bushing) under unladen condition with tires on ground. Check wheel alignment. Refer to <u>FSU-7</u>, "Wheel Alignment Inspection".

Disassembly and Assembly DISASSEMBLY

NOTE:

Make sure piston rod on shock absorber is not damaged when removing components from shock absorber.

1. Install strut attachment (SST) to shock absorber and fix it in a vise.

CAUTION:

When installing strut attachment (SST) to shock absorber, wrap a shop cloth around shock absorber to protect it from damage.

2. Using a spring compressor (commercial service tool), compress coil spring between spring upper seat and spring lower seat (on shock absorber) until coil spring is free.

CAUTION:

Be sure spring compressor (commercial service tool) is securely attached to coil spring. Compress coil spring.

- 3. Check that coil spring between spring upper seat and spring lower seat is free and then secure piston rod tip so that piston rod does not turn, and remove piston rod lock nut.
- 4. Remove mounting insulator, bound bumper, spring upper seat. Then remove coil spring from shock absorber.
- 5. Gradually release spring compressor (commercial service tool), and remove coil spring.

CAUTION:

Loosen while making sure coil spring attachment position does not move.

6. Remove strut attachment (SST) from shock absorber.

INSPECTION AFTER DISASSEMBLY

Shock Absorber Inspection

- Check shock absorber for deformation, cracks, damage, and replace if necessary.
- Check piston rod for damage, uneven wear, distortion, and replace if necessary.
- Check welded and sealed areas for oil leakage, and replace if necessary.

Mounting Insulator and Rubber Parts Inspection

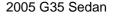
Check mounting insulator for cracks and rubber parts for wear. Replace them if necessary.

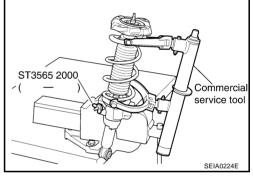
Coil Spring Inspection

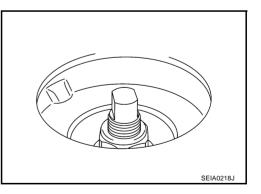
Check coil spring for cracks, wear, damage, and replace if necessary.

Revision: 2005 July

FSU-10







PFP:54302

AES000SF

ASSEMBLY

NOTE:

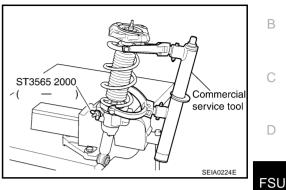
Make sure piston rod on shock absorber is not damaged when attaching components to shock absorber.

1. Install strut attachment (SST) to shock absorber and fix it in a vise.

CAUTION:

When installing strut attachment (SST) to shock absorber, wrap a shop cloth around shock absorber to protect it from damage.

2. Compress coil spring using a spring compressor (commercial service tool), and install it onto shock absorber.



CAUTION:

- Install coil spring as shown in the figure with large diameter side [100 mm (3.94 in)] up and small diameter side [90 mm (3.54 in)] down. (Identification paint is the 4th winding point from lower side.
- Be sure spring compressor (commercial service tool) is securely attached to coil spring. Compress coil spring.
- Apply soapy water to bound bumper and insert into mounting 3. insulator.

CAUTION:

Do not use machine oil.

Attach spring upper seat and mounting insulator as shown in the 4. figure.

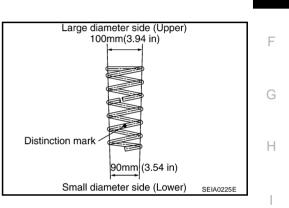
CAUTION:

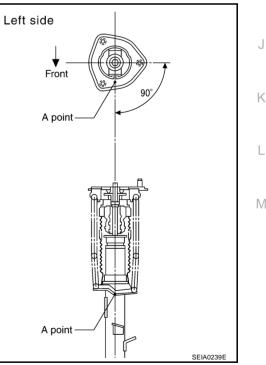
- Make sure coil spring is securely seated in spring mounting groove of spring upper seat.
- The bottom part of spring should be at the position of A point of spring seat.
- 5. Secure piston rod tip so that piston rod does not turn, and tighten the specified torque on piston rod lock nut.
- 6. Gradually release spring compressor (commercial service tool), and remove coil spring.

CAUTION:

Loosen spring compressor (commercial service tool) while making sure coil spring attachment position does not move.

7. Remove strut attachment (SST) from shock absorber.





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TRANSVERSE LINK

TRANSVERSE LINK

Removal and Installation REMOVAL

- 1. Remove tire with power tool.
- 2. Remove undercover with power tool.
- 3. Remove mounting nut and washer on lower portion of stabilizer connecting rod with power tool.
- 4. Remove mounting nut between transverse link and shock absorber on lower position.
- 5. Remove mounting nut between transverse link and front suspension member with power tool.
- 6. Remove transverse link from steering knuckle. Refer to FAX-4, "FRONT WHEEL HUB AND KNUCKLE".
- 7. Remove transverse link from vehicle.

INSPECTION AFTER REMOVAL

Visual Inspection

Check transverse link and bushing for deformation, cracks, or damage. If any non-standard condition is found, replace it

INSTALLATION

Refer to <u>FSU-9</u>, "Components" for tightening torque. Install in the reverse order of removal.
 NOTE:

Refer to component parts location and do nor reuse non-reusable parts.

 Perform final tightening of front suspension member installation position and shock absorber lower side (rubber bushing) under unladen condition with tires on ground. Check wheel alignment. Refer to <u>FSU-7</u>, <u>"Wheel Alignment Inspection"</u>.

PFP:54500

[2WD]

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UPPER LINK

[2WD]

	[2WD]	
U	PPER LINK PFP:54524	
	emoval and Installation AESODOTM	A
1.	Remove tire with power tool.	В
2.	Remove undercover with power tool.	D
3.	Remove shock absorber. Refer to FSU-10, "COIL SPRING AND SHOCK ABSORBER".	
4.	Remove cotter pin of upper link ball joint, then loosen mounting nut.	С
5.	Use a ball joint remover (suitable tool) to remove upper link from steering knuckle. Be careful not to dam- age ball joint boot.	
	CAUTION: Tighten temporarily mounting nut to prevent damage to threads and to prevent ball joint remover (suitable tool) from coming off.	D
6.	Remove bolts holding upper link to body with power tool.	FSU
7.	Remove upper link from vehicle.	
INS	SPECTION AFTER REMOVAL	
Vis	sual Inspection	F
٠	Check upper link and bushing for deformation, cracks, or damage. If any non-standard condition is found, replace it.	_
•	Check boot of ball joint for cracks, or other damage, and also for grease leakage. If any non-standard con- dition is found, replace it.	G
Ва	II Joint Inspection	Н
Ма	anually move ball stud to confirm it moves smoothly with no binding.	11
Sw	ving Torque Inspection	
	DTE:	
Be	fore measurement, move ball joint at least ten times by hand to check for smooth movement.	
•	Hook spring scale at ball stud. Confirm spring scale measure- ment value is within specifications when ball stud begins mov- ing.	J
	Spring scale	
	Swing torque:	Κ
	Less than 2.0 N·m (0.20 kg-m, 18 in-lb)	
	Measured value of spring scale:	1
	Less than 34.8 N (3.5 kg, 7.8 lb)	L
•	If it is outside the specified range, replace upper link assembly.	
Ro	tating Torque Inspection	Μ
•	Attach mounting nut to ball stud. Check that rotating torque is within specifications with a preload gauge (SST).	
	Standard value	
	Rotating torque:	
	Less than 2.0 N·m (0.20 kg-m, 18 in-lb)	
•	If it is outside the specified range, replace upper link assembly.	

Axial End Play Inspection

• Move tip of ball joint in axial direction to check for looseness.

Standard value Axial end play : 0 mm (0 in)

• If it is outside the specified range, replace upper link assembly.

INSTALLATION

Refer to <u>FSU-9</u>, "<u>Components</u>" for tightening torque. Install in the reverse order of removal.
 NOTE:

Refer to component parts location and do not reuse non-reusable parts.

• Perform final tightening of front suspension member installation position (rubber bushing) under unladen condition with tires on ground. Check wheel alignment. Refer to <u>FSU-19</u>, <u>"SERVICE DATA"</u>.

COMPRESSION ROD

COMPRESSION ROD

Removal and Installation REMOVAL

- 1. Remove tire with power tool.
- 2. Remove undercover with power tool.
- 3. Remove cotter pin of compression rod ball joint, and loosen nut.
- 4. Use a ball joint remover (suitable tool) to remove compression rod from steering knuckle. Be careful not to damage ball joint boot.

CAUTION:

Tighten temporarily mounting nut to prevent damage to threads and to prevent ball joint remover (SST) from coming off.

5. Remove compression rod and compression rod stay from vehicle.

INSPECTION AFTER REMOVAL

Visual Inspection

- Check compression rod and bushing for deformation, cracks, or damage. If any non-standard condition is found, replace it.
- Check boot of ball joint for cracks, or other damage, and also for grease leakage. If any non-standard condition is found, replace it.

Ball Joint Inspection

Manually move ball stud to confirm it moves smoothly with no binding.

Swing Torque Inspection

NOTE:

Before measurement, move ball joint at least ten times by hand to check for smooth movement.

Hook spring scale at ball stud. Confirm spring scale measurement value is within the specifications when ball stud begins moving.

Standard value

Swing torque:

0.147 - 2.45 N·m (0.02 - 0.24 kg-m, 2 - 21 in-lb)

Measured value of spring scale:

2.37 - 39.5 N (0.24 - 4.03 kg, 0.53 - 8.88 lb)

If it is outside the specified range, replace compression rod assembly.

Rotating Torque Inspection

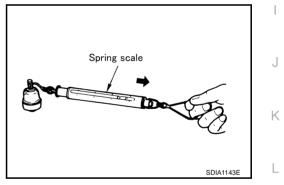
Attach mounting nut to ball stud. Check that rotating torque is within the specifications with a preload gauge (SST).

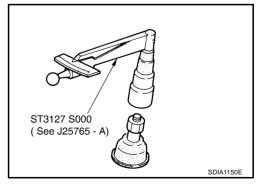
Standard value

Rotating torque:

0.147 - 2.45 N·m (0.02 - 0.24 kg-m, 2 - 21 in-lb)

If it is outside the specified range, replace compression rod assembly.





[2WD]

PFP:54468

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COMPRESSION ROD

AXIAL END PLAY INSPECTION

• Move tip of ball joint in axial direction to check for looseness.

Standard value

Axial end play : 0 mm (0 in)

• If it is outside the specified range, replace compression rod assembly.

INSTALLATION

Refer to <u>FSU-9</u>, "<u>Components</u>" for tightening torque. Install in the reverse order of removal.
 NOTE:

Refer to component parts location and do not reuse non-reusable parts.

Perform final tightening of installation position between front suspension member and front cross bar (rubber bushing) under unladen condition with tires on ground. Check wheel alignment. Refer to <u>FSU-19</u>.
 <u>"SERVICE DATA"</u>.

STABILIZER BAR

STABILIZER BAR

Removal and Installation REMOVAL

- Remove tire with power tool. 1.
- 2. Remove undercover with power tool.
- 3. Remove mounting nut on upper portion of stabilizer connecting rod with power tool.
- 4. Remove fixing bolts and nuts, then remove stabilizer clamp, stabilizer bushing, and stabilizer clamp С bracket.
- Remove stabilizer bar from vehicle. 5.

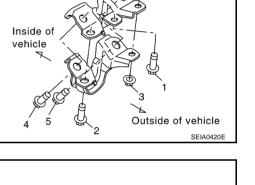
INSPECTION AFTER REMOVAL

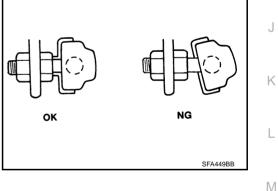
Check stabilizer bar, stabilizer connecting rod, stabilizer bushing, stabilizer clamp and stabilizer clamp bracket for deformation, cracks and damage, and replace if necessary.

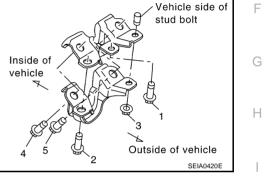
INSTALLATION

- Refer to FSU-9, "Components" for tightening torgue. Install in the reverse order of removal.
- Tighten each bolt and nut as shown in the figure for tightening stabilizer bracket and stabilizer clamp. Tightening order is as follows. 1 (fully tighten) \rightarrow 2 (temporarily tighten) \rightarrow 3 (temporarily tighten) \rightarrow 2 (fully tighten) \rightarrow 3 (fully tighten) \rightarrow 4, 5 (temporarily tighten) \rightarrow 4, 5 (fully tighten).

Stabilizer bar uses pillow ball type connecting rod. Position ball joint with case on pillow ball head parallel to stabilizer bar.







[2WD]

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FRONT SUSPENSION MEMBER

FRONT SUSPENSION MEMBER

Removal and Installation REMOVAL

- 1. Remove tire with power tool.
- 2. Remove undercover with power tool.
- 3. Remove steering hydraulic piping bracket from front suspension member. Refer to <u>PS-36, "HYDRAULIC</u> <u>LINE"</u>.
- 4. Remove steering gear and front suspension member attachment bolts and hang steering gear on vehicle. Refer to <u>PS-20, "POWER STEERING GEAR AND LINKAGE"</u>.
- 5. Remove fixing bolts and nut, then remove compression rod stay from vehicle.
- 6. Remove transverse link from front suspension member with power tool. Refer to <u>FSU-12</u>, <u>"TRANSVERSE</u> <u>LINK"</u>.
- 7. Set jack under engine.

CAUTION:

When setting jack to engine, use a wooden block or an equivalent for the setting.

- 8. Remove fixing nuts between engine mounting insulator and front suspension member. Refer to <u>EM-139</u>, <u>"ENGINE ASSEMBLY"</u>.
- 9. Remove fixing nuts between front suspension member and body with power tool.
- 10. Remove front suspension member from vehicle.

INSPECTION AFTER REMOVAL

Check front suspension member for deformation, cracks, or any other damage. Replace if necessary.

INSTALLATION

- Refer to FSU-9, "Components" for tightening torque. Install in the reverse order of removal.
- Perform final tightening of installation position between front suspension member and transverse link (rubber bushing) under unladen condition with tires on level ground. Check wheel alignment. Refer to <u>FSU-19</u>.
 <u>"SERVICE DATA"</u>.

[2WD]

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SERVICE DATA

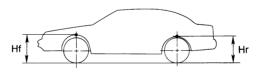
SERVICE DATA Wheel Alignment (Unladen)

		Minimum	- 0° 50′ (- 0.83°)	
Camber		Nominal	- 0° 05′ (- 0.08°)	
Degree minute (Decim	nal degree)	Maximum	0° 40′ (0.67°)	
		Left and right difference	45′ (0.75°)	
		Minimum	7° 00′ (7.00°)	
Caster		Nominal	7° 45′ (7.75°)	
Degree minute (Decim	nal degree)	Maximum	8° 30′ (8.50°)	[
		Left and right difference	45′ (0.75°)	
		Minimum	3° 45′ (3.75°)	
Kingpin inclination Degree minute (Decim	nal degree)	Nominal	4° 30′ (4.50°)	
	la augrooy	Maximum	5° 15′ (5.25°)	
		Minimum	0 mm (0 in)	
Total toe-in	Distance (A - B)	Nominal	1 mm (0.04 in)	
		Maximum	2 mm (0.08 in)	

Ball Joint

Swing torque	Less than 2.0 N·m (0.20 kg-m, 18 in-lb) (Upper link) 0.147 - 2.45 N·m (0.02 - 0.24 kg-m, 2 - 21 in-lb) (Compression rod)
Measurement on spring balance (cotter pinhole position)	Less than 34.8 N (3.5 kg, 7.8 lb) (Upper link) 2.37 - 39.5 N (0.24 - 4.03 kg, 0.53 - 8.88 lb) (Compression rod)
Rotating torque	Less than 2.0 N·m (0.20 kg-m, 18 in-lb) (Upper link) 0.147 - 2.45 N·m (0.02 - 0.24 kg-m, 2 - 21 in-lb) (Compression rod)
Axial end play	0 mm (0 in)

Wheelarch Height (Unladen*)



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 SFA818A

 Tire
 215/55R17
 235/45R18

 Front (Hf)
 711 mm (27.99 in)
 714 mm (28.11 in)

 Rear (Hr)
 704 mm (27.72 in)
 705 mm (27.76 in)

*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.



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PRECAUTIONS

PRECAUTIONS

Caution

PFP:00001

[AWD]

AES000VR

- When installing rubber bushings, final tightening must be carried out under unladen conditions with tires on ground. Oil will shorten the life of rubber bushings. Be sure to wipe off any spilled oil.
- Unladen conditions mean that fuel, engine coolant and lubricant are full. Spare tire, jack, hand tools and mats are in designated positions.
- After servicing suspension parts, be sure to check wheel alignment.
- Caulking nuts are not reusable. Always use new ones when installing. Since new caulking nuts are preoiled, tighten as they are.

PREPARATION

[AWD]

PREPARATION PFP:00002 А **Special Service Tools (SST)** AES000UY The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here. В Tool number (Kent-Moore No.) Description Tool name KV991040S0) (CCK gauge 1. Plate D 2. Guide bolts 3. Nuts 4. Springs 5. Center plate FSU Measuring wheel alignment 6. KV9910 4030 Adapter A a: 72 mm (2.83 in) dia. 50 50 7. KV9910 4030 Adapter B b: 65 mm (2.56 in) dia. S-NT498 F 8. KV9910 4040 Adapter C c: 57 mm (2.24 in) dia. 9. KV9910 4050 Adapter D G d: 53.4 mm (2.102 in) dia. Н ST35652000 (—) Strut disassembly/re-asassembly Strut attachment ZZA0807D ST3127S000 (See J25742-1) Preload Gauge 1. GG91030000 Torque wrench (J25765) Measuring rotating torque of ball joint 2. HT62940000 (—) Κ Socket adapter (1/2") 3. HT62900000 (—) NT124 Socket adapter (3/8") **Commercial Service Tools** AES000UZ Tool name Description Μ Spring compressor Removing coil spring S-NT717 Removing wheel nuts Power tool Removing undercover Removing stabilizer assembly PBIC0190E

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING NVH Troubleshooting Chart

PFP:00003

AES000V0

Use chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page		FSU-26	FSU-27	I	I	I	FSU-26	FSU-24	FSU-34	NVH in PR section	NVH in RFD section.	NVH in FAX and FSU section.	NVH in WT section.	NVH in WT section.	NVH in FAX section.	NVH in BR section.	NVH in PS section.	
Possible cause and SUSPECTED PARTS		Improper installation, looseness	Shock absorber deformation, damage or deflection	Bushing or mounting deterioration	Parts interference	Spring fatigue	Suspension looseness	Incorrect wheel alignment	Stabilizer bar fatigue	PROPELLER SHAFT	DIFFERENTIAL	FRONT AXLE AND FRONT SUSPENSION	TIRES	ROAD WHEEL	DRIVE SHAFT	BRAKES	STEERING	
		Noise	×	×	×	×	×	×			×	×	×	×	×	×	×	×
	FRONT SUSPENSION	Shake	×	×	×	×		×			×		×	×	×	×	×	×
a ,		Vibration	×	×	×	×	×				×		×	×		×		×
Symptom		Shimmy	×	×	×	×			×				×	×	×		×	×
		Judder	×	×	×								×	×	×		×	×
		Poor quality ride or han- dling	×	×	×	×	×		×	×			×	×	×			

×: Applicable

FRONT SUSPENSION ASSEMBLY

FRONT SUSPENSION ASSEMBLY

On-Vehicle Inspection and Service

Make sure the mounting conditions (looseness, back lash) of each component and component statues (wear, damage) are normal.

INSPECTION OF TRANSVERSE LINK BALL JOINT END PLAY

- 1. Set front wheels in a straight-ahead position. Do not depress brake pedal.
- 2. Check ball joint axial end play of each link.

CAUTION:

Be careful not to damage ball joint boot.

Upper Link Ball Joint

Standard value Axial end play

Measure axial end play by installing and moving up/down with an iron pry bar or something similar between upper link and steering knuckle.

: 0 mm (0 in)

Steering Knuckle Lower Ball Joint

Measure axial end play by installing and moving up/down with an iron pry bar or something similar between steering knuckle and wheel.

: 0 mm (0 in)

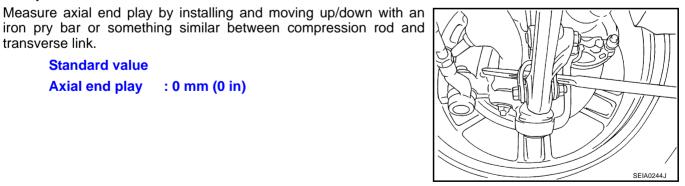
Standard value Axial end play : 0 mm (0 in)

Compression Rod Ball Joint

Standard value

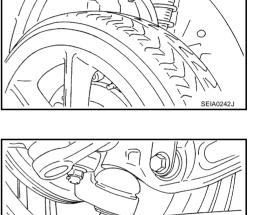
Axial end play

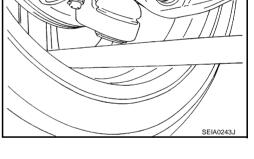
transverse link.



SHOCK ABSORBER INSPECTION

Check shock absorber for oil leakage, damage and replace if necessary. Refer to FSU-27, "COIL SPRING AND SHOCK ABSORBER" .





2005 G35 Sedan

[AWD]

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Wheel Alignment Inspection DESCRIPTION

Measure wheel alignment under unladen conditions.

NOTE:

Unladen conditions mean that fuel, engine coolant, and lubricant are full. Spare tire, jack, hand tools and mats are designated positions.

PRELIMINARY INSPECTION

- 1. Check tires for improper air pressure and wear.
- 2. Check road wheels for runout.
- 3. Check wheel bearing axial end play.
- 4. Check ball joint axial end play of compression rod, upper link, and steering knuckle.
- 5. Check shock absorber operation.
- 6. Check each mounting part of axle and suspension for looseness and deformation.
- 7. Check each link, rod and member for cracks, deformation and other damage.
- 8. Check vehicle posture.

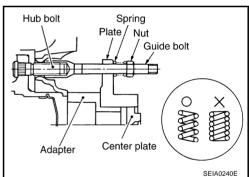
INSPECTION OF CAMBER, CASTER AND KINGPIN INCLINATION ANGLES.

- Camber, caster, kingpin inclination angles cannot be adjusted.
- Before inspection, mount front wheels onto turning radius gauge. Mount rear wheels onto a stand that has same height so vehicle will remain horizontal.

Using a CCK Gauge

Install CCK gauge attachment (SST: KV991040S0) as following procedure in wheel, then measure wheel alignment.

- 1. Remove wheel nuts (2), and install a guide bolt to hub bolt.
- 2. Screw adapter into plate body until it contacts body tightly.
- 3. Screw center plate into plate.
- 4. Insert plate on guide bolt. Put spring in, and then evenly screw both guide bolt nut. When fastening guide bolt nut, do not completely compress spring.

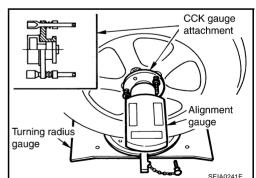


5. Place the dent of alignment gauge onto the projection of center plate and tightly contact them to measure.

Standard value Camber, caster, king inclination angles: Refer to <u>FSU-36, "SERVICE DATA"</u>.

CAUTION:

- If camber, caster, or kingpin inclination angle is outside the standard, check front suspension parts for wear and damage, and replace suspect parts if necessary.
- King pin inclination angles is reference value, no inspec-



Toe-In Inspection

Measure toe-in using the following procedure.

WARNING:

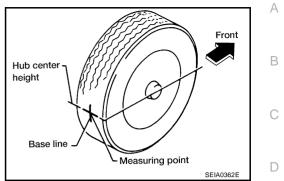
- Always perform the following procedure on a flat surface.
- Make sure that no person is in front of vehicle before pushing it.
- 1. Bounce front of vehicle up and down to stabilize the posture.
- 2. Push vehicle straight ahead about 5 m (16 ft).
- 3. Put a mark on base line of the tread (rear side) of both tires at the same height as hub center. These are measuring points.
- 4. Measure distance "A" (rear side).
- 5. Push vehicle slowly ahead to rotate wheels 180 degrees (1/2 turn).

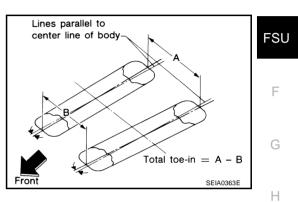
If wheels have rotated more than 180 degrees (1/2 turn), try the above procedure again from the beginning. Never push vehicle backward.

6. Measure distance "B" (front side).

Standard value

Total toe-in : Refer to FSU-36, "SERVICE DATA"



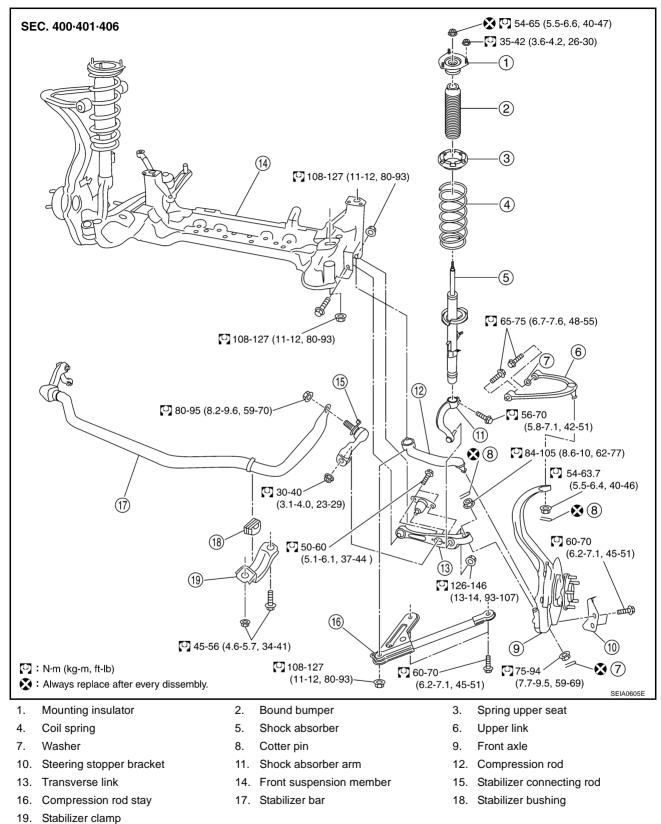


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Components





COIL SPRING AND SHOCK ABSORBER

		[AWD]	
СС	DIL SPRING AND SHOCK ABSORBER	PFP:54302	
	moval and Installation	AES000V4	A
RE 1.	MOVAL Remove tire with power tool		
1. 2.	Remove tire with power tool. Remove undercover with power tool.		В
2. 3.	Remove harness of wheel sensor from shock absorber. Refer to		
3. 4.	Remove mounting nuts of brake hose from shock absorber. F HOSE".		С
5.	Remove mounting nut of shock absorber arm lower side, then s verse link with power tool.	eparate shock absorber arm and trans-	D
6.	Remove mounting nuts on mounting insulator with power tool, the	en remove shock absorber from vehicle.	D
INS	TALLATION		
•	Refer to <u>FSU-26, "Components"</u> for tightening torque. Install in the NOTE: Refer to component parts location and do not reuse non-reusable. Perform final tightening of shock absorber lower side (rubber bus	e parts.	FS F
•	on ground. Check wheel alignment. Refer to <u>FSU-24</u> , "Wheel Alig		
	sassembly and Assembly SASSEMBLY	AES000V5	G
-	TE:		
Ма 1.	ke sure piston rod shock absorber is not damaged when removing Install strut attachment (SST) to shock absorber and fix it in a vise.	components from shock absorber.	Η
	CAUTION: When installing strut attachment (SST) to shock absorber, wrap a shop cloth around shock absorber to protect it from damage.	ST3565 2000	I
2.	Using a spring compressor (commercial service tool), compress coil spring between spring upper seat and spring lower seat (on shock absorber) until coil spring is free.	service tool	J
	CAUTION: Be sure spring compressor (commercial service tool) is securely attached to coil spring. Compress coil spring.	SEIA0224E	K
3.	Check that coil spring between spring upper seat and spring lower seat is free and then secure piston rod does not turn, and remove piston rod lock nut.		L
4.	Remove mounting insulator, bound bumper, spring upper seat. Then remove coil spring from shock absorber.		M
5.	Gradually release spring compressor (commercial service tool), and remove coil spring.		
	CAUTION: Loosen while making sure coil spring attachment position does not move.		
6.	Remove strut attachment (SST) from shock absorber.	SEIA0218J	
INS	PECTION AFTER DISASSEMBLY		
	ock Absorber Inspection		
•	Check shock absorber for deformation, cracks, damage, and repl	ace if necessary.	

- Check piston rod for damage, uneven wear, distortion, and replace if necessary.
- Check welded and sealed areas for oil leakage, and replace if necessary.

Mounting Insulator and Rubber Parts Inspection

Check mounting insulator for cracks and rubber parts for wear. Replace them if necessary.



Coil Spring Inspection

Check coil spring for cracks, wear, damage, and replace if necessary.

ASSEMBLY

NOTE:

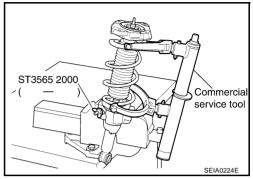
Make sure piston rod on shock absorber is not damaged when attaching components to shock absorber.

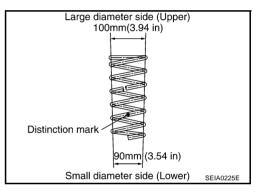
1. Install strut attachment (SST) to shock absorber and fix it in a vise.

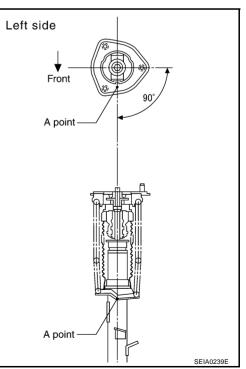
CAUTION:

When installing strut attachment (SST) to shock absorber, wrap a shop cloth around shock absorber to protect it from damage.

2. Compress coil spring using a spring compressor (commercial service tool), and install it onto shock absorber.







CAUTION:

- Install coil spring as shown in the figure with large diameter side [100 mm (3.94 in)] up and small diameter side [90 mm (3.54 in)] down.
- Be sure spring compressor (commercial service tool) is securely attached to coil spring. Compress coil spring.
- 3. Apply soapy water to bound bumper and insert into mounting insulator.

CAUTION: Do not use machine oil.

4. Attach spring upper seat and mounting insulator as shown in the figure.

CAUTION:

- Make sure coil spring is securely seated in spring mounting groove of spring upper seat.
- The bottom part of spring should be at the position of A point of spring seat.
- 5. Secure piston rod tip so that piston rod does not turn, and tighten the specified torque on piston rod lock nut.
- 6. Gradually release spring compressor (commercial service tool), and remove coil spring.

CAUTION:

Loosen spring compressor (commercial service tool) while making sure coil spring attachment position does not move.

7. Remove strut attachment (SST) from shock absorber.

TRANSVERSE LINK

[AWD] **TRANSVERSE LINK** PFP:54500 А **Removal and Installation** AES000V6 REMOVAL 1. Remove tire with power tool. В 2. Remove under cover with power tool. Remove mounting nut on lower portion of stabilizer connecting rod with power tool. 3. 4. Remove mounting nut between transverse link and shock absorber lower arm. С 5 Remove mounting nut between transverse link and front suspension member with power tool. Remove transverse link from steering knuckle. Refer to FAX-12, "Removal and Installation" . 6. D 7. Remove transverse link from vehicle. INSPECTION AFTER REMOVAL Visual Inspection FSU Check transverse link and bushing for deformation, cracks, or damage. If any non-standard condition is found, replace it. INSTALLATION F Refer to FSU-26, "Components" for tightening torque. Install in the reverse order of removal. NOTE: Refer to component parts location and do not reuse non-reusable parts. Perform final tightening of front suspension member installation position and shock absorber lower side (rubber bushing) under unladen condition with tires on ground. Check wheel alignment. Refer to FSU-24. "Wheel Alignment Inspection". Н

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UPPER LINK

UPPER LINK

[AWD]

PFP:54524

AES000V9

Removal and Installation

- 1. Remove tire with power tool.
- 2. Remove undercover with power tool.
- 3. Remove shock absorber. Refer to FSU-27, "COIL SPRING AND SHOCK ABSORBER" .
- 4. Remove cotter pin of upper link ball joint, then loosen mounting nut.
- 5. Use a ball joint remover (suitable tool) to remove upper link from steering knuckle. Be careful not to damage ball joint boot.

CAUTION:

Tighten temporarily mounting nut to prevent damage to threads and to prevent ball joint remover (suitable tool) from coming off.

- 6. Remove bolts holding upper link to body with power tool.
- 7. Remove upper link from vehicle.

INSPECTION AFTER REMOVAL

Visual Inspection

- Check upper link and bushing for deformation, cracks, or damage. If any non-standard condition is found, replace it.
- Check boot of ball joint for cracks, or other damage, and also for grease leakage. If any non-standard condition is found, replace it.

Ball Joint Inspection

Manually move ball stud to confirm it moves smoothly with no binding.

Swing Torque Inspection

NOTE:

Before measurement, move ball joint at least ten times by hand to check for smooth movement.

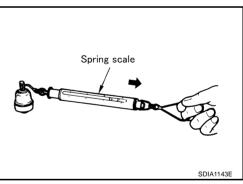
 Hook spring scale at ball stud. Confirm spring scale measurement value is within specifications when ball stud begins moving.

Standard value

Swing torque:

Less than 2.0 N·m (0.20 kg-m, 18 in-lb)

• If it is outside the specified range, replace upper link assembly.



Rotating Torque Inspection

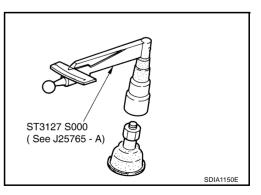
• Attach mounting nut to ball stud. Check that rotating torque is within specification with a preload gauge (SST).

Standard value

Rotating torque:

Less than 2.0 N·m (0.20 kg-m, 18 in-lb)

• If it is outside the specified range, replace upper link assembly.



UPPER LINK

[AWD]	I
Axial End Play Inspection	_
Move tip of ball joint in axial direction to check for looseness.	A
Standard value Axial end play : 0 mm (0 in)	В
If it is outside the specified range, replace upper link assembly.	
 Refer to <u>FSU-26, "Components"</u> for tightening torque. Install in the reverse order of removal. 	С
 NOTE: Refer to component parts location and do not reuse non-reusable parts. Perform final tightening of front suspension member installation position (rubber bushing) under unlade condition with tires on ground. Check wheel alignment. Refer to <u>FSU-24</u>, "Wheel Alignment Inspection". 	D

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COMPRESSION ROD

COMPRESSION ROD

Removal and Installation REMOVAL

- 1. Remove tires with power tool.
- 2. Remove undercover with power tool.
- 3. Remove cotter pin of compression rod ball joint, and loosen nut.
- 4. Use a ball joint remover (suitable tool) to remove compression rod from steering knuckle. Be careful not to damage ball joint boot.

CAUTION:

Tighten temporarily mounting nut to prevent damage to threads and to prevent ball joint remover (SST) from coming off.

5. Remove compression rod and compression rod stay from vehicle.

INSPECTION AFTER REMOVAL

Visual Inspection

- Check compression rod and bushing for deformation, cracks, or damage. If any non-standard condition is found, replace it.
- Check boot of ball joint for cracks, or other damage, and also for grease leakage. If any non-standard condition is found, replace it.

Ball Joint Inspection

Manually move ball stud to confirm it moves smoothly with no binding.

Swing Torque Inspection

NOTE:

Before measurement, move ball joint at least ten times by hand to check for smooth movement.

Hook spring scale at ball stud. Confirm spring scale measurement value is within the specifications when ball stud begins moving.

Standard value

Swing torque:

0.147 - 2.45 N·m (0.02 - 0.24 kg-m, 2 - 21 in-lb)

Measured value of spring scale:

2.37 - 39.5 N (0.24 - 4.03 kg, 0.53 - 8.88 lb)

• If it is outside the specified range, replace compression rod assembly.

Rotating Torque Inspection

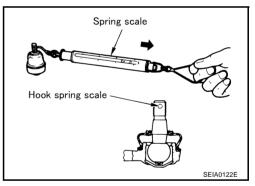
• Attach mounting nut to ball stud. Check that rotating torque is within the specifications with a preload gauge (SST).

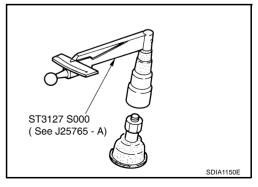
Standard value

Rotating torque:

0.147 - 2.45 N·m (0.02 - 0.24 kg-m, 2 - 21 in-lb)

• If it is outside the specified range, replace compression rod assembly.





COMPRESSION ROD

		[AWD]	
Ax	tial End Play Inspection		
•	Move tip of ball joint in axial direction to check for looseness.		А
	Standard value		
	Axial end play : 0 mm (0 in)		В
•	If it is outside the specified range, replace compression rod assembly.		
INS	STALLATION		C
•	Refer to FSU-26, "Components" for tightening torque. Install in the reverse order of removal.		C
	NOTE: Refer to component parts location and do not reuse non-reusable parts.		D
•	Perform final tightening of Installation position between front suspension member and compresentation (rubber bushing) under unladen condition with tires on ground. Check wheel alignment.		D
	FSU-36, "SERVICE DATA" .		FSU

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STABILIZER BAR

STABILIZER BAR

Removal and Installation REMOVAL

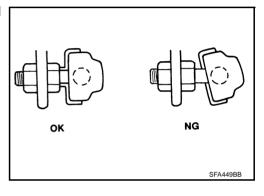
- 1. Remove tire with power tool.
- 2. Remove undercover with power tool.
- 3. Remove mounting nut on upper portion of stabilizer connecting rod with power tool.
- 4. Remove fixing bolt and nut, then remove stabilizer clamp, stabilizer bushing.
- 5. Remove stabilizer bar from vehicle.

INSPECTION AFTER REMOVAL

Check stabilizer bar, stabilizer connecting rod, stabilizer bushing and clamp for deformation, cracks and damage, and replace if necessary.

INSTALLATION

- Refer to <u>FSU-26</u>, "Components" for tightening torque. Install in the reverse order of removal.
- Stabilizer bar uses pillow ball type connecting rod. Position ball joint with case on pillow ball head parallel to stabilizer bar.



[AWD]

PFP:54611

AES000V7

FRONT SUSPENSION MEMBER

[AWD] FRONT SUSPENSION MEMBER PFP:54401 А **Removal and Installation** AES000V8 REMOVAL Remove tire with power tool. 1. В 2. Remove undercover with power tool. Remove stabilizer bar. Refer to FSU-34, "STABILIZER BAR", 3. 4. Remove steering hydraulic piping bracket from front suspension member. Refer to PS-36, "HYDRAULIC С LINE". 5. Remove steering gear and front suspension member attachment bolts and hang steering gear on vehicle. Refer to PS-20, "POWER STEERING GEAR AND LINKAGE". D 6. Remove fixing bolts and nut, then remove compression rod stay from vehicle. Remove transverse link from front suspension member with power tool. Refer to FSU-29, "TRANSVERSE 7. LINK". FSU 8. Set jack under engine. CAUTION: When setting jack to engine, use a wooden block or an equivalent for the setting.0 F Remove fixing nuts between engine mounting insulator and front suspension member. Refer to EM-139, 9. "ENGINE ASSEMBLY" . 10. Remove fixing nuts between front suspension member and body with power tool. 11. Remove front suspension member from vehicle. INSPECTION AFTER REMOVAL Н Check front suspension member for deformation, cracks, or any other damage. Replace if necessary. INSTALLATION Refer to FSU-26, "Components" for tightening torque in the reverse order of removal. I Perform final tightening of installation position between front suspension member and transverse link, compression rod (rubber bushing) under unladen condition with tires on level ground. Check wheel alignment. Refer to FSU-36, "SERVICE DATA" . J K

SERVICE DATA

SERVICE DATA Wheel Alignment (Unladen)

PFP:00030

[AWD]

AES000VB

		Minimum	- 1°00′ (- 1.00°)				
Camber		Nominal	– 0°15′ (– 0.25°)				
Degree minute (Decimal degree)		Maximum	0°30′ (0.50°)				
		Left and right difference	45′ (0.75°)				
		Minimum	5°55′ (5.92°)				
Caster		Nominal	6°40′ (6.67°)				
Degree minute (Decimal degree)		Maximum	7°25′ (7.42°)				
		Left and right difference	45′ (0.75°)				
		Minimum	5°15′ (5.25°)				
Kingpin offset Degree minute (Decimal degree	e)	Nominal	6°00′ (6.00°)				
	,	Maximum	6°45′ (6.75°)				
		Minimum	0 mm (0 in)				
Total toe-in	Distance (A – B)	Nominal	1 mm (0.04 in)				
		Maximum	2 mm (0.08 in)				

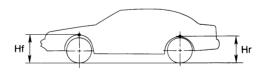
Ball Joint

Swing torque	Less than 2.0 N·m (0.20 kg-m, 18 in-lb) (Upper link) 0.147 - 2.45 N·m (0.02 - 0.24 kg-m, 2 - 21 in-lb) (Compression rod) Less than 34.8 N (3.5 kg, 7.8 lb) (Upper link) 2.37 - 39.5 N (0.24 - 4.03 kg, 0.53 - 8.88 lb) (Compression rod)					
Measurement on spring scale (cotter pinhole position)						
Rotating torque	Less than 2.0 N·m (0.20 kg-m, 18 in-lb) (Upper link) 0.147 - 2.45 N·m (0.02 - 0.24 kg-m, 2- 21 in-lb) (Compression rod)					
Axial end play	0 mm (0 in)					

Wheelarch Height (Unladen*)

AES000VC

AES000VD



	SFA818A
Applied model	215/55R17
Front (Hf)	709 mm (27.91 in)
Rear (Hr)	694 mm (27.32 in)

*: Fuel, radiator engine coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.